

**ABUSE POTENTIAL REDUCTION IN ABUSABLE  
SUBSTANCE DOSAGE FORM**

**ABSTRACT OF THE DISCLOSURE**

5           The potential for substance abuse involving residual  
amounts of abusable substances remaining in used skin-worn  
patches is reduced by the provision of a system and method  
for combining the abusable substance with a separate anti-  
abuse substance agent as part of a removal or disposal  
10       procedure.